

Highly Efficient Synthesis of Multiantennary Bisected N-glycans Based on Imidates

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Dedicated to Professor Horst Kunz on the occasion of his 75th birthday

Abstract: The occurrence of N-glycans with a bisecting GlcNAc modification on glycoproteins has many implications in developmental and immune biology. However, these particular N-glycans are difficult to obtain either from nature or through synthesis. We have developed a flexible and general method for synthesizing bisected N-glycans of the complex type by employing modular TFAc-protected donors for all antennae. The TFAc-protected N-glycans are suitable for the late introduction of a bisecting GlcNAc. This integrated strategy permits for the first time the use of a single approach for multiantennary N-glycans as well as their bisected derivatives via imidates, with unprecedented yields even in a one-pot double glycosylation. With this new method, rare N-glycans of the bisected type can be obtained readily, thereby providing defined tools to decipher the biological roles of bisecting GlcNAc modifications.

The oligosaccharide part plays an important role in the biological activity of recombinant therapeutic N-glycoproteins.^[1] In some cases, individual N-glycans on glycoproteins have been linked to a specific function,^[2] however, for the majority of N-glycans, the biological roles are difficult to elucidate. Since the isolation of pure N-glycans is feasible only in a few cases,^[3] chemical synthesis^[4] is needed to provide the particular structures for high-throughput glycomics^[5] or chemical glycoprotein synthesis.^[6] Based on a chemical and enzymatic approach for complex N-glycans^[7] using modular building blocks,^[8] even the most demanding examples can be synthesized.^[9] However, owing to steric effects, the synthesis of N-glycans bearing a bisecting N-acetylglucosamine (GlcNAc) at the central β -mannoside remains particularly challenging.^[9,10] The occurrence of bisecting GlcNAc significantly alters the conformational properties of N-glycans,^[11]

which affects recognition by lectins^[12] and thus influences cell proliferation, tumor progression, and the immune response.^[13] Herein, we report the highly efficient assembly of bisected N-glycans at a late stage by using trifluoroacetamido (TFAc)-protected building blocks.

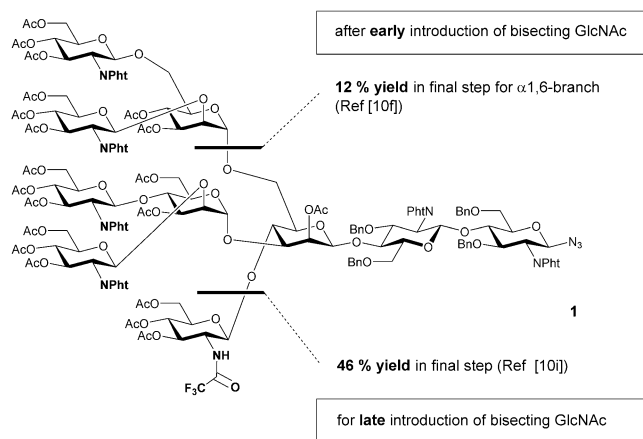
Early studies^[10a,b] on the synthesis of bisected N-glycans revealed that the N-protecting group on the bisecting GlcNAc strongly influences the subsequent attachment of the antennae (1,3- and 1,6-arm) to the central β -mannoside. In most approaches, the bisecting GlcNAc has thus been installed prior to the antennae, which means that additional protecting-group transformations are required.^[9,10] Only a few examples have been reported for the late introduction of a bisecting GlcNAc,^[10c,e,i,m] which is analogous to the biosynthesis of bisected N-glycans by GnT-III.^[14] The late introduction of a bisecting GlcNAc is hampered by the low reactivity of the 4-OH group buried in the protected N-glycan acceptor and requires a large excess of bisecting GlcNAc donors, which can lead to side reactions and low yields as a result of difficult purifications.^[10]

One of the most demanding targets, a pentaantennary bisected N-glycan with an additional core fucose,^[9] was obtained through an early-introduction strategy using a TFAc-protected^[15] bisecting GlcNAc donor followed by attachment of the α 1,6-branch.^[10f,g] A key finding of these syntheses was that the reactivity of the donor for the α 1,6-branch increased significantly when using TFAc groups instead of bulky phthalimido groups.^[9] This is also reflected in the unsatisfactory outcome of the final glycosylations of the phthalimido-protected bisected N-glycan **1**. Using the early introduction of bisecting GlcNAc, coupling of the 1,6-branch gave poor yields (12 %),^[10f] but the late-introduction strategy also gave only 46 % yield^[10g] in the final step (Scheme 1). We hypothesized that replacement of the NPht groups in the antennae of **1** by TFAc should improve the installation of the antennae as well as the late introduction of a bisecting GlcNAc.

In order to investigate the influence of a consistent N-TFAc protection pattern in the antennae of N-glycans, we synthesized the modified modular^[8] donors **B**, **C**, and **D** as thioglycosides or trichloroacetimidates^[16] (Scheme 2). Disaccharide **3** was conveniently obtained from tetraacetylmannose **2**^[17] and donor **E1**,^[10f] followed by derivatization as an imidate (**B1**) and a thioglycoside (**B2**).

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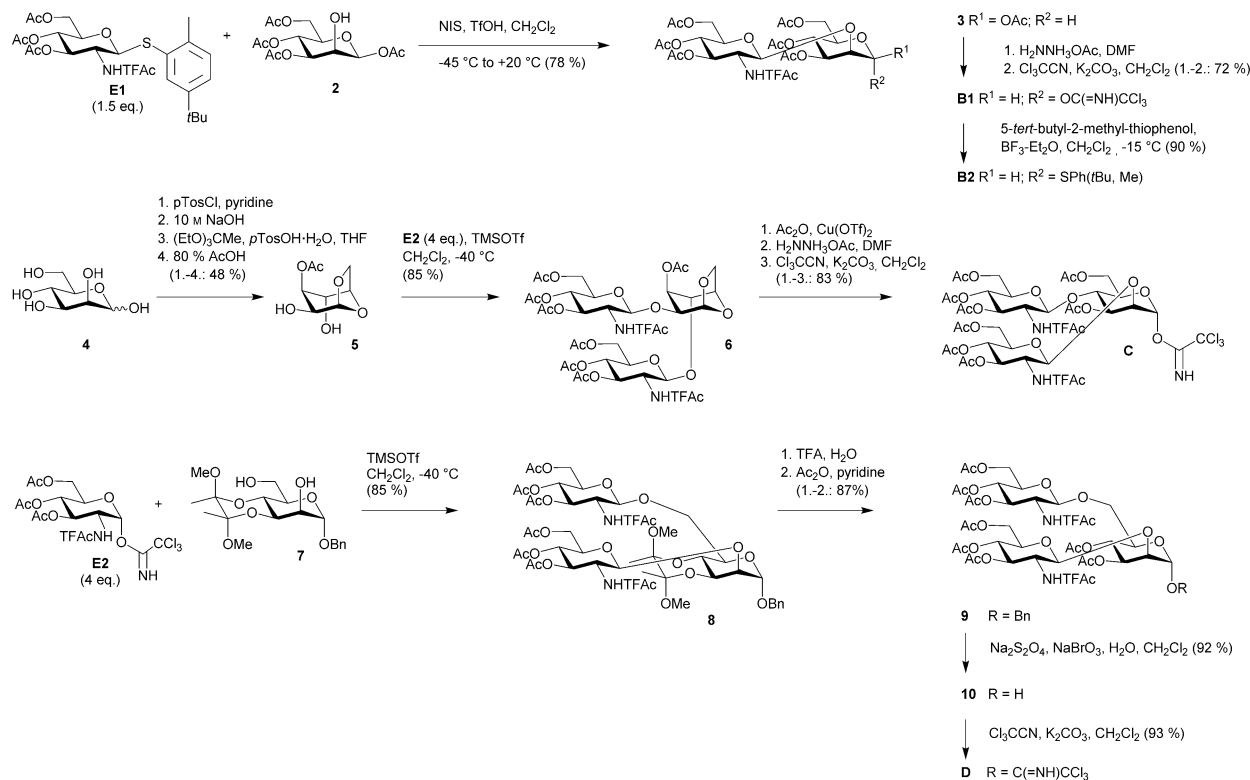


Scheme 1. Comparison of the final glycosylation to give tetraantennary bisected N-glycan **1** containing NPhT groups in all antennae. Bn = benzyl, NPhT = phthalimido, Ac = acetyl.

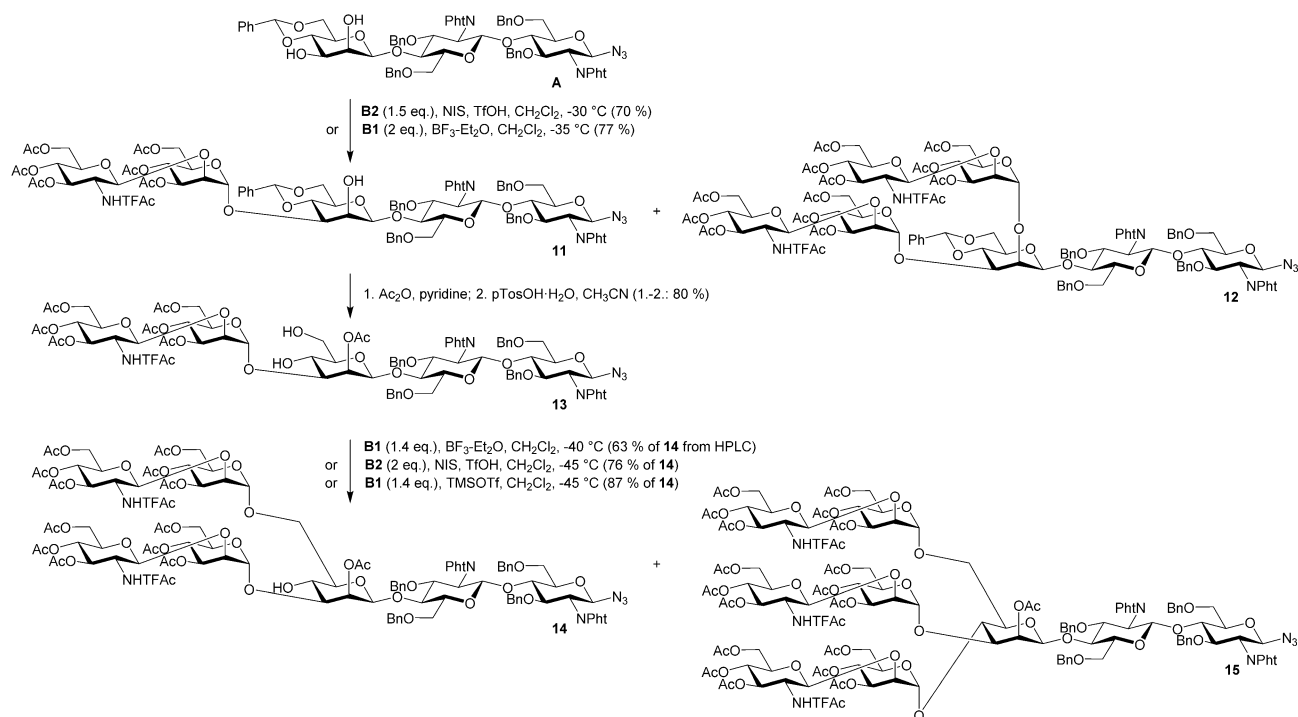
For the synthesis of the 2,4-substituted trisaccharide donor **C**, we were able to replace the tin-mediated functionalization of benzyl mannoside^[18] with high yielding transformations based on the mild $\text{Cu}(\text{OTf})_2$ -mediated acetolysis of 1,6-anhydrosugars.^[19] The 3-acetylated 1,6-anhydromannose diol **5** was synthesized from mannose **4** in a four-step one-pot procedure. Mannose **4** was converted into 1,6-anhydromannose, followed by selective 2,3-*cis*-orthoacetate formation. Hydrolysis of the 2,3-orthoester gave acetate **5** as the favored axial rearrangement product. Double glycosyla-

tion of diol **5** with 4 equiv of donor **E2**^[20] furnished the trisaccharide **6** (85 % yield) in high purity, followed by one-pot acetolysis and installation of the imidate (83 % yield of **C** over three steps). The 2,6-branched trisaccharide donor **D** was obtained from the 3,4-diketal acceptor **7**^[21] and imidate **E2** in a double glycosylation, followed by replacement of the diketal with acetates, oxidative debenzylization,^[22] and imidate formation.

With the modular set of N-TFAc-protected donors in hand, the synthesis of biantennary N-glycans through double regio- and stereoselective glycosylation of core trisaccharide **A**^[23] was investigated (Scheme 3). The reaction of thioglycoside **B2** with **A** and NIS/TfOH activation selectively gave the desired α 1,3-linked pentasaccharide **11** (70 %), along with debenzylidenation of **11** and formation of the double-glycosylation product **12** (12 %). The yield of **11** was raised to 77 % by using imidate **B1** and $\text{BF}_3 \cdot \text{Et}_2\text{O}$ activation (+ 15 % of **12**), whereas TMSOTf gave lower yields due to an increase in double glycosylation. Pentasaccharide **11** was acetylated and debenzylidenated to diol **13**, which was subsequently reacted with the disaccharide imidate **B1** (1.4 equiv) in the presence of $\text{BF}_3 \cdot \text{Et}_2\text{O}$. LC-MS analysis of the crude reaction mixture showed the desired heptasaccharide **14** (63 %), remaining acceptor **13** (15 %), and considerable double glycosylation to nonasaccharide **15** (22 %).^[24] With the thioglycoside **B2**, the yield of heptasaccharide **14** increased to 76 %, but 16 % of the nonasaccharide **15** was also obtained. The formation of the undesired side product **15** could be virtually eliminated by reacting the diol **13** and imidate **B1** in the presence of dilute TMSOTf (87 % of **14**).



Scheme 2. Synthesis of the N-TFAc-protected donors **B**, **C**, and **D**.



Scheme 3. Regioselectivity of the TFAc-protected donors **B1** and **B2**.

In all glycosylations of the TFAc-protected donors **B1** and **B2**, complete α -selectivity was obtained. Other stereoisomers were not detectable by HPLC–MS or NMR, which is in accordance with the analogous donors with NAc or NPhT protection.^[24] In contrast to the NPhT-protected donor,^[24] regioselective glycosylations with the unbranched TFAc donors **B1** or **B2** are prone to double glycosylation, thus suggesting a significant steric contribution from the remote NPhT group. On the other hand, the N-glycans **11** and **14** with remote TFAc groups appear to provide good accessibility of the remaining OH-2³ and OH-4³ functions to excess donors and should thus facilitate the late introduction of a bisecting GlcNAc.

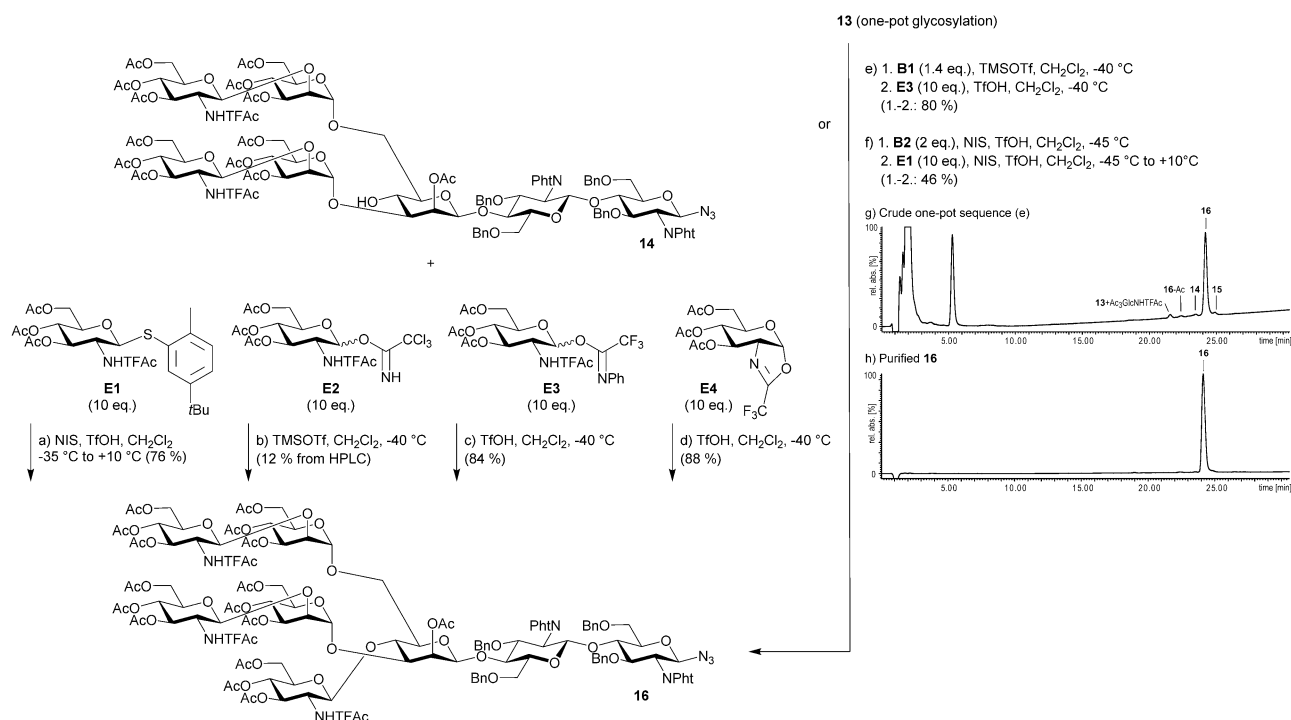
This assumption was tested by reacting heptasaccharide **14** with 10 equiv of bisecting donor **E1** and NIS/TfOH activation (Scheme 4). To our delight, the reaction proceeded smoothly and furnished the desired bisected octasaccharide **16** in good yield and purity (76 %). In combination with TMSOTf, donor **E2** was too reactive and showed only 12 % conversion into **16**. The less reactive *N*-phenylimidate **E3**^[25] (10 equiv + 4 equiv TfOH) provided nearly complete conversion of the acceptor **14** and raised the yield of isolated **16** to 84 %. Even higher yields (88 % of **16**) could be obtained with the sensitive but difficult-to-handle oxazoline **E4**.^[26] The high yields of bisected N-glycan **16** result from a nearly complete conversion of the TFAc-protected acceptor **14** and favorable separation properties of the bisected product **16** during flash chromatography.

Since the TFAc-protected acceptor **14** was amenable to the efficient late introduction of a bisecting GlcNAc, we assumed that the introduction of the 1,6-arm and bisecting GlcNAc might be combined in a one-pot procedure. Penta-

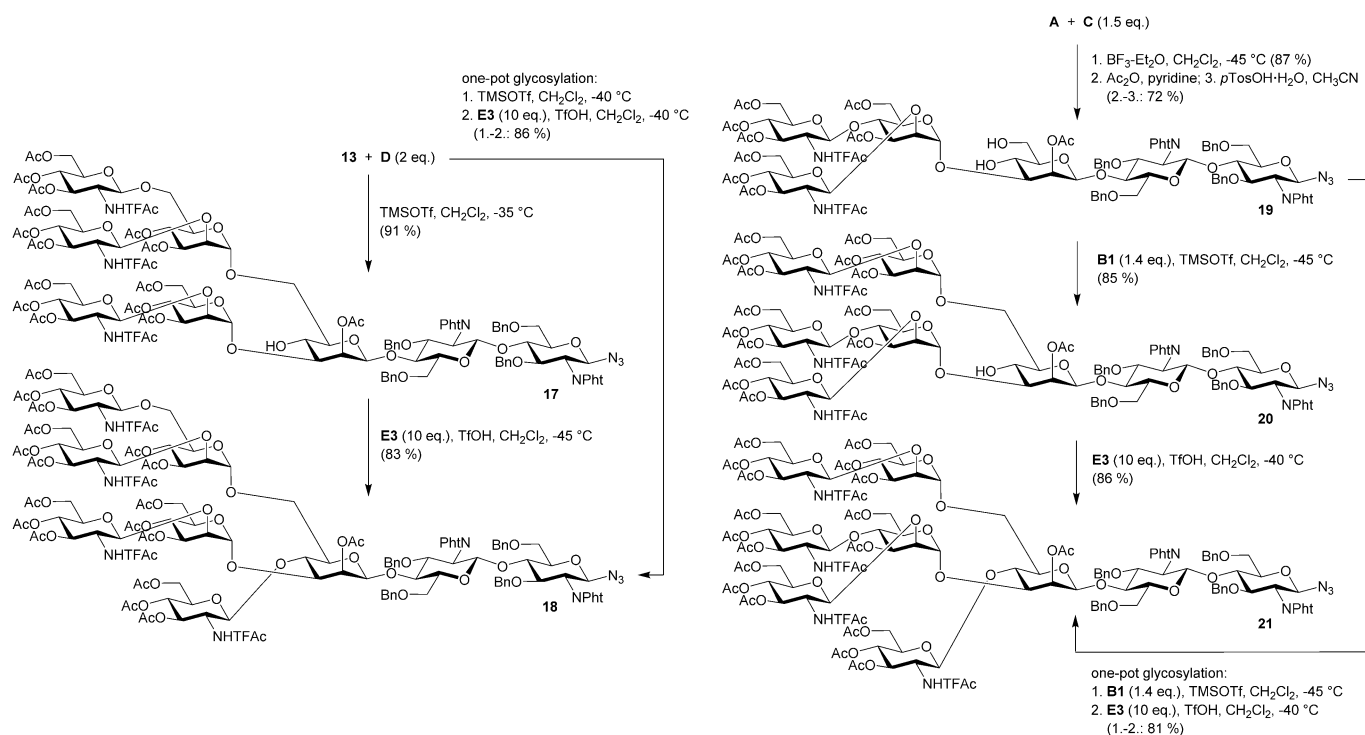
saccharide **13** was first reacted with disaccharide imidate **B1** (0.05 equiv of TMSOTf) until completion (TLC), followed by the addition of 10 equiv of bisecting donor **E3** and 4 equiv of TfOH (Scheme 4e). Remarkably, after a regio- and stereo-selective glycosylation, followed by a demanding glycosylation with large excess of donor, HPLC–MS analysis of the crude reaction product (Scheme 4g) showed very few side products. After flash chromatography, pure bisected octasaccharide **16** was isolated in a yield of 80 % (vs. 73 % for the sequential procedure). In contrast, the one-pot glycosylation of **13** with the thioglycoside donors **B2** (2 equiv) and **E1** (10 equiv), which requires stoichiometric NIS activation, yielded only 46 % of **16** because of side reactions.

The late installation of a bisecting GlcNAc was subsequently tested with TFAc-protected triantennary N-glycans (Scheme 5). Glycosylation of pentasaccharide **13** with trisaccharide donor **D** gave the triantennary octasaccharide **17** in 91 % yield. Subsequent reaction with the bisecting donor **E3** furnished 83 % of the bisected nonasaccharide **18**. When **13** was glycosylated in a one-pot sequence, the yield of isolated **18** was 86 % (vs. 75 % for the sequential procedure).

As an access to 2,4-branched N-glycans, core trisaccharide **A** was reacted with imidate **C** to give the α 1,3-linked hexasaccharide intermediate (87 % when using BF₃·OEt₂ with nearly no double glycosylation, 72 % when using TMSOTf because of double glycosylation). The hexasaccharide was converted into diol **19**, which was glycosylated with donor **B1** to the triantennary octasaccharide **20** (85 %). Late introduction of the bisecting donor **E3** proceeded smoothly and furnished the bisected N-glycan **21** in 86 % yield. Following the one-pot method, 81 % of **21** was obtained directly from **19** (vs. 73 % for the sequential procedure).



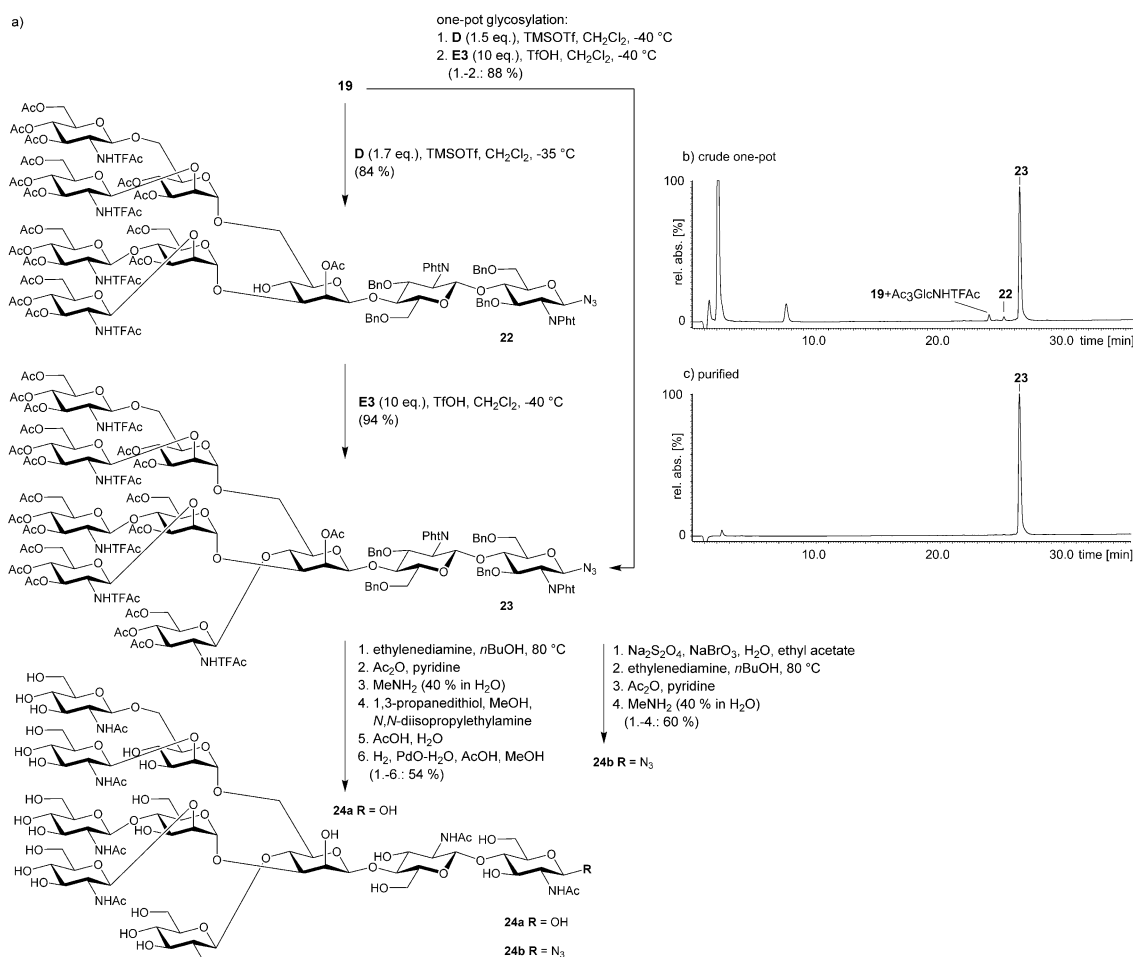
Scheme 4. a–f) Sequential and one-pot synthesis of **16** through late introduction of bisecting GlcNAc. g) HPLC–MS of crude one-pot reaction (e) and h) purified **16** (UV traces).



Scheme 5. Sequential and one-pot synthesis of triantennary bisected N-glycans **18** and **21**.

Acceptor **19** was also extended to the tetraantennary non-asaccharide **22** (84 %) and efficiently converted into bisected decaasaccharide **23** (94 %, Scheme 6). Very high overall yields

(88 % of **23**) and excellent purities (Scheme 6b,c) were also obtained with the one-pot procedure (vs. 78 % for the sequential procedure).



Scheme 6. a) Synthesis and deprotection of tetraantennary bisected N-glycan **23**. b) HPLC–MS of crude one-pot reaction and c) purified **23** (UV traces).

The tetraantennary azide **23** was fully deprotected in six steps to furnish the reducing decasaccharide **24a** (54 %). The versatile bisected N-glycan azide **24b** was accessible through selective debenzoylation^[22] in four steps (60 %). Comparison of the key proton resonances of **24a** and **24b** with isolated **24a**^[28] showed almost perfect identity (max. ± 0.02 ppm, Table S1).

NMR characterization of the four bisected N-glycans was carried out through a combination of 2D-NMR experiments^[27] (see the Supporting Information), which allowed full assignment of the resonances and confirmed the regio- and stereoselectivity of the glycosidic linkages. For bisected N-glycans, the typical ¹³C downfield shift of 7 ppm for C-4³ was observed.

Remarkably, the glycosylation yield for the late introduction of a bisecting GlcNAc was independent of the number of antennae for the TFAc-protected N-glycan acceptors (**14**, **17**, **20** and **22**), thus indicating a similar accessibility of OH-4³. Owing to the nearly quantitative conversions and the favorable flash chromatography properties of the TFAc-protected N-glycans, the one-pot reactions reproducibly achieved higher overall yields than two separate glycosylations.

In summary, a flexible and general access to complex N-glycans was developed by employing modular N-TFAc-protected donors for all antennae. The resulting N-glycans are suitable acceptors for the highly efficient late introduction of a bisecting GlcNAc. The strategy provides a single route to multiantennary N-glycans as well as their bisected derivatives via imidates, with unprecedented yields even in a one-pot double glycosylation. With the new method, rare N-glycans of the bisected type can be readily obtained, providing defined tools to decipher the biological roles of bisecting GlcNAc modifications.

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